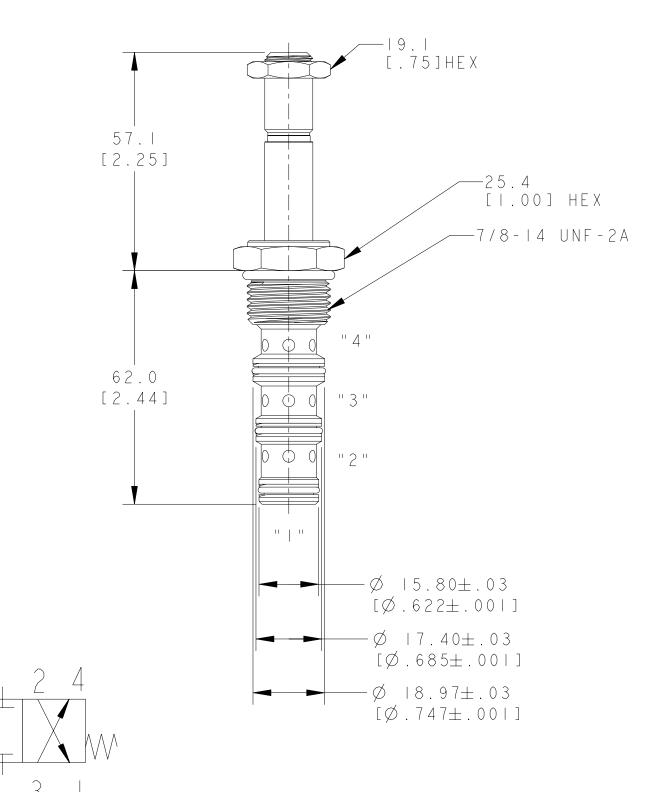
	DESCRIPTION	BY	CHK	DATE	ECN	/ MP
A E	ENGINEERING RELEASE	JGS	АН	2/12/05	M63	978



NOTE:

I USE VALVE CAVITY C-10-4

B SIZE

3 TORQUE INTO CAVITY:
ALUMINUM CAVITY: 47-54 N m [35-40 lbf.ft]
STEEL CAVITY: 68-75 N m [50-55 lbf.ft]

MCDISTRIBUTION CODE(S)

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN		BASED ON ANSI YI4.5M-1982				
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TOLERANCES .X ±						
. X X	DRAWN JGS BY/DATE 6/20/03	MATERIAL/HEAT TREAT				
	CHECKED LMD BY/DATE 8/4/03					
UNSPECIFIED RADII ARE:	ENGRG `BY/DATE`	TITLE				
	METALLURGY ` BY/DATE `	SOLENOID VALVE INSTALLATION				
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES NUMBER MICROINCHESI X				
0	THIRD ANGLE PROJECTION	<u> </u>				
B SIZE	DO NOT SCALE	ARITHMETICAL AVERAGE SCALE / SHEET OF				