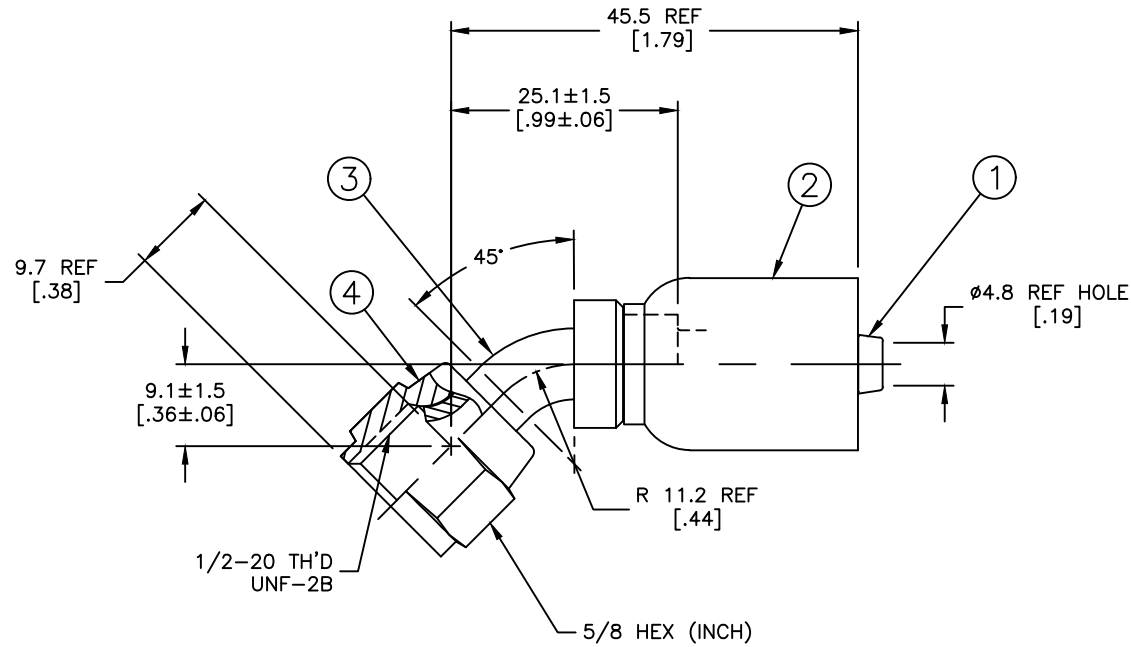


THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHER WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16010)

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299



METRIC

3. CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 67P3 OR P26.
 - (b) ZINC PLATE PER ACES 2751.
 - (c) ASSEMBLE NUT AND FLARE PER FF481.
 - (d) ASSEMBLE SOCKET PER ACES 2409P17.

FJ3243-0505S	FW1314-0505S	FW1186-05S	404501-5S	210221-5S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN S. BOHN	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 45°, UNIVERSAL (SAE 37° OR SAE 45°) SWIVEL, 1503 HOSE		
1	STEEL	CHECKED R. D. WEBB			
2	STEEL	APPROVED G. CLARK			
3	STEEL	RELEASE DATE 2001-01-16			
4	STEEL	EN-F20803 DP-1290	SIZE A2	DRAWING NUMBER FJ3243-0505S	REV C
		THIRD ANGLE PROJECTION	SCALE 2:1	DIST U	CAGE CODE 01276
			SHEET		