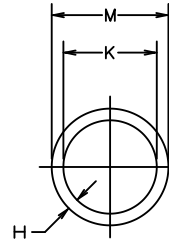
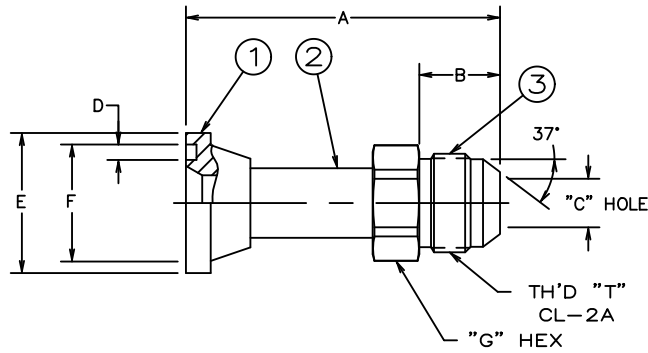


AEROQUIP PART NUMBER	TH'D "T"	A ±.062	B REF	C REF	D ±.010	E REF	F	G REF	H REF	K REF	M REF	PROCESS PER NOTE
FF5239-3232S	2 1/2-12	5.628	1.33	1.78	.165	2.81	2.495±.005	2.56	.12	2.25	2.50	△

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
H	REDRAWN ON CAD - LAST REV. "G" (1) ADDED FF5239-2416S (2) "449-74446-SIZE" WAS "107-74446-SIZE"	8-4-92	EN-F13298 ER-F13298
J	(1) FC1103-16-501S WAS FC1103-16-001S (2) .78 WAS .81 FOR FF5239-2416S AND .78 WAS .84 FOR FF5239-1616S	1-24-96 R.D.G.	EN-F16193 DP-1039
K	(1) REMOVED FF5239-1212S, -1616S, -2020S, -2416S & -2424S (NOW 1 PIECE DESIGN) (2) REMOVED NOTE #1 WAS: "PROCESS AS FOLLOWS: (a) BRAZE PER ACES 67P2. (b) ZINC PLATE PER ACES 16P47"	8-5-98 K.K.	EN-F18170 DP-24771
L	(1) ADDED SHEET 2	1999-01-05 R.D.G.	EN-F18513 DP-1246



△ O-RING DETAIL

4. SPLIT FLANGE 449-74446-SIZE USED ON THIS ASSEMBLY MUST BE ORDERED SEPARATELY. (2 REQUIRED)

3. O-RING SHOWN FOR REFERENCE ONLY. SUPPLIED BUT NOT FURNISHED WITH ASSEMBLY.

2. PROCESS AS FOLLOWS:  
(a) BRAZE PER ACES 67P13.  
(b) ZINC PLATE PER ACES 16P47.

1. (K 2)

LIST OF MATERIALS			
ITEM NO.	MATERIAL	DATE	APPROVED
1	STEEL	8-4-92	 FLUID CONVEYANCE DIVISION DRAWING TITLE: TUBE ASSEMBLY SAE 37° MALE FLARE TO SPLIT FLANGE TYPE (CODE 61)
2	STEEL	8-6-92	
3	STEEL	8-6-92	
DRAWN M. WELLS CHECKED J. MINNIG APPROVED J. MINNIG RELEASED EN-F13298 PROJECT NO. ER-F13298 DESIGN APPROVED		DATE 8-4-92 DATE 8-6-92 DATE 8-6-92 APC NO.	SIZE (CAGE) CODE NO. C101276 DRAWING NUMBER FF5239 (J 1) ITEM TYPE MBAA SHEET 2

CONVERTED DRAWING CADAM to AutoCAD 9/98

DWG. NO. FF5239 SH. REV. 2 L