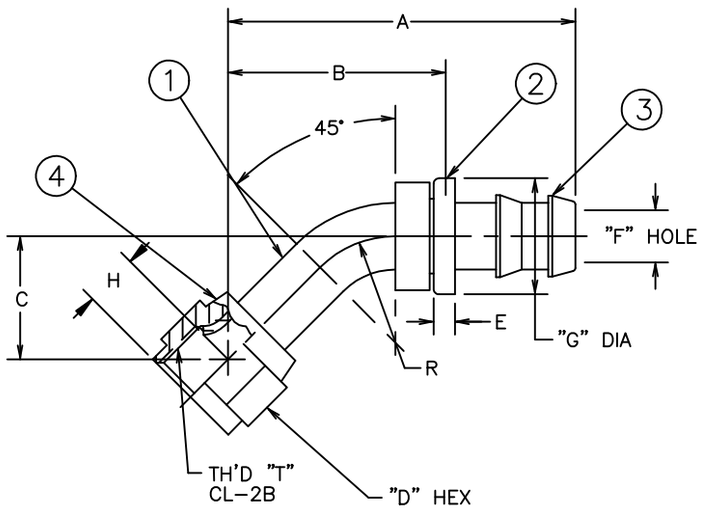
PART NUMBER	TH'D "T"	A ±.062	B REF	C ±.062	D REF	E REF	F REF	G ±.010	H REF	R REF
FC5847-0606S	9/16-18	1.797	.93	.394	.69	.16	.24	.725	.40	.50

B1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	REDRAWN ON CAD - LAST REV. "A" (1) .24 WAS .30 (2) NOTE #1(b) WAS: "CADMIUM PLATE PER ACES 16P6"	3-19-92	EN-F12791 ER-F12791
C	(1) ADDED NOTE #3	9-22-92 P.T.R.	EN-F13373 DAI-23967



3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING. C1

2. FOR OTHER SIZES, SEE FC5849-S.

1. PROCESS AS FOLLOWS:
   (a) BRAZE PER ACES 67P2 OR P3. B2
   (b) ZINC PLATE PER ACES 16P47.
   (c) ASSEMBLE NUT AND FLARE PER FF481.
   (d) ASSEMBLE CAP.

PART NUMBER	1 ELBOW 3	2 HOSE CAP	3 NIPPLE	4 NUT	
FC5847-0606S	404501-6S	4213-1-6B	4131-6S	210201-6S	

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	BRASS
3	STEEL
4	STEEL

DRAWN TERRY BAKER	DATE 3-19-92	Danfoss FLUID CONVEYANCE DIVISION	
CHECKED R.D.GARRETT	DATE 3-25-92		
APPROVED R.D.GARRETT	DATE 3-25-92	DRAWING TITLE FITTING ASSEMBLY 45°, SAE 37° SWIVEL, 2556 HOSE	
RELEASED EN-F12791	DATE 3-25-92		
PROJECT NO. ER-F12791	APC NO.	SIZE C / (CAGE) CODE NO. 01276 / DRAWING NUMBER FC5847-S	
DESIGN APPROVED			
APPROVED		U	SHEET

REV. C
SH.
DWG. NO. FC5847-S

CONVERTED DRAWING | CADAM to AutoCAD | 8/98

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