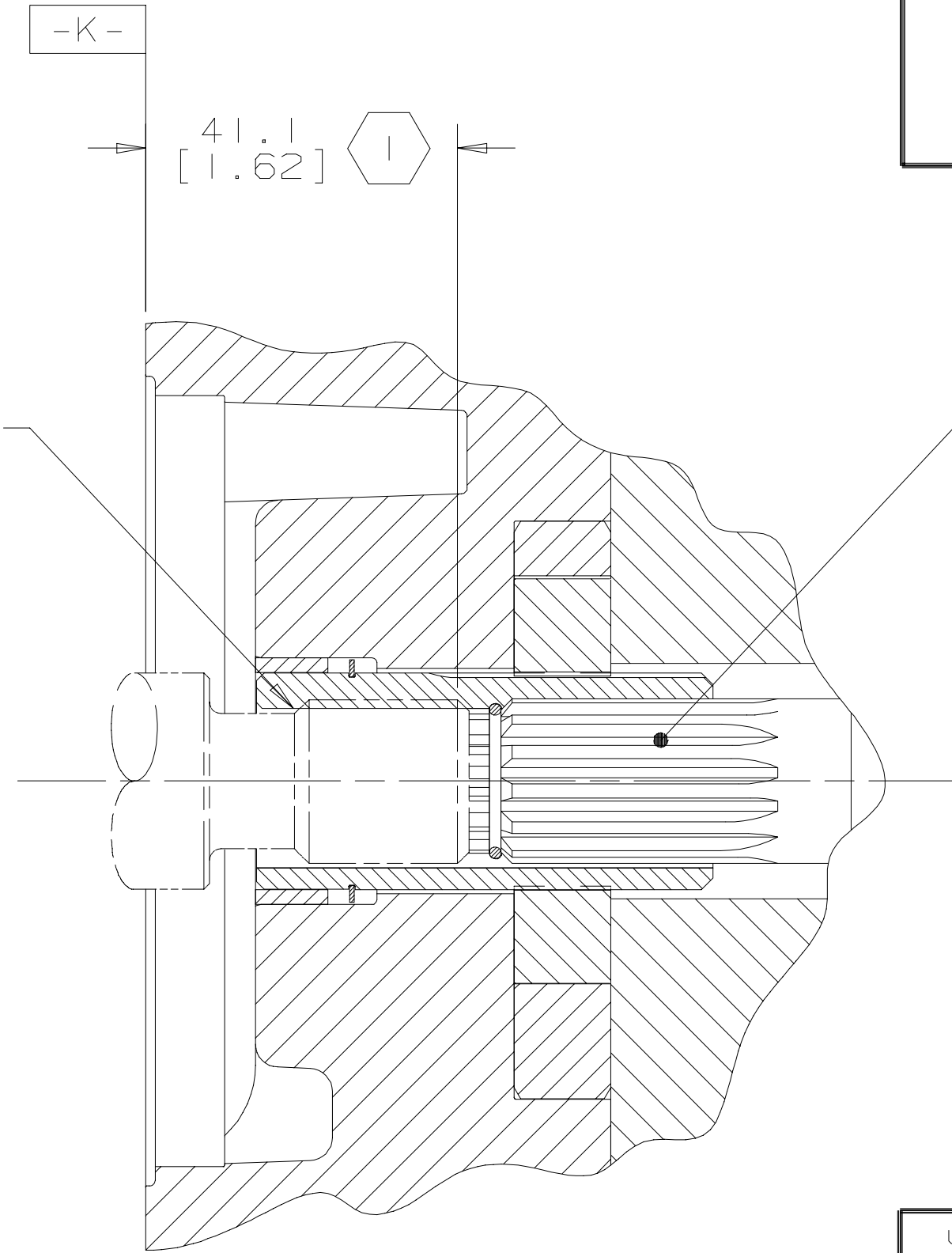


REV	DESCRIPTION	BY	CHK	DATE	ECN
A	ENGINEERING RELEASE	JMS	MJZ	10-14-96	M15298C



THIS UNIT WILL ACCEPT ANOTHER UNIT WITH SAE B MOUNT SERIES 101-2 FLANGE AND 13 TOOTH 16/32 30° INLVT FLAT ROOT CLASS 1 SIDE FIT SPLINE SAE J498b  
 ADDITIONAL UNITS DRIVEN BY THIS SPLINE MUST NOT REQUIRE MORE THAN 209.2 N·m [1852 lbf·in] TORQUE

13 TOOTH 16/32 30° INLVT FLAT ROOT CLASS 1 SIDE FIT SPLINE SAE J498b

NOTE

EFFECTIVE SPLINE ENGAGEMENT MUST BE 10.2 [.40] MIN

G S H

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS [INCHES] <input checked="" type="checkbox"/>	DRAWING BASED ON ANSI Y14.5M-1982	
	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)	
TOLERANCES .X ± --- .XX ± --- .XXX ± --- < ± ---	DRAWN BY/DATE JMS 10-14-96 CHECKED BY/DATE MJZ 10-22-96 ENGRG BY/DATE MJZ 10-22-96 METALLURGY --- BY/DATE	MATERIAL/HEAT TREAT  TITLE SHAFT INSTALLATION
UNSPECIFIED RADII ARE ---  UNSPECIFIED DRAFT ANGLES ARE ---	 THIRD ANGLE PROJECTION  DO NOT SCALE	MICROINCHES <input type="checkbox"/> MICROMETERS [MICROINCHES] <input type="checkbox"/> ARITHMETICAL AVERAGE <input checked="" type="checkbox"/> NUMBER A-290-090 SCALE 1/1 SHEET 1 OF 1

