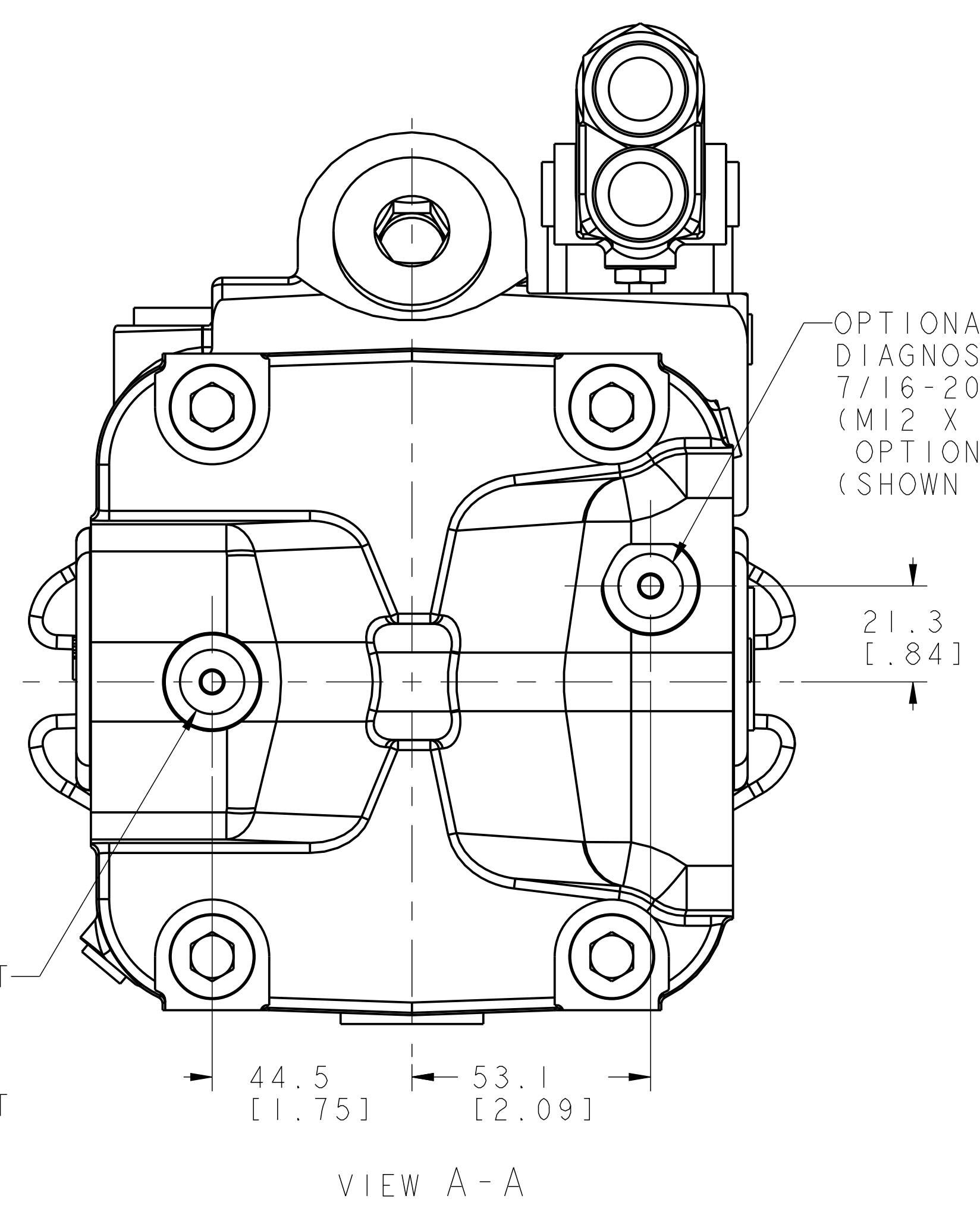
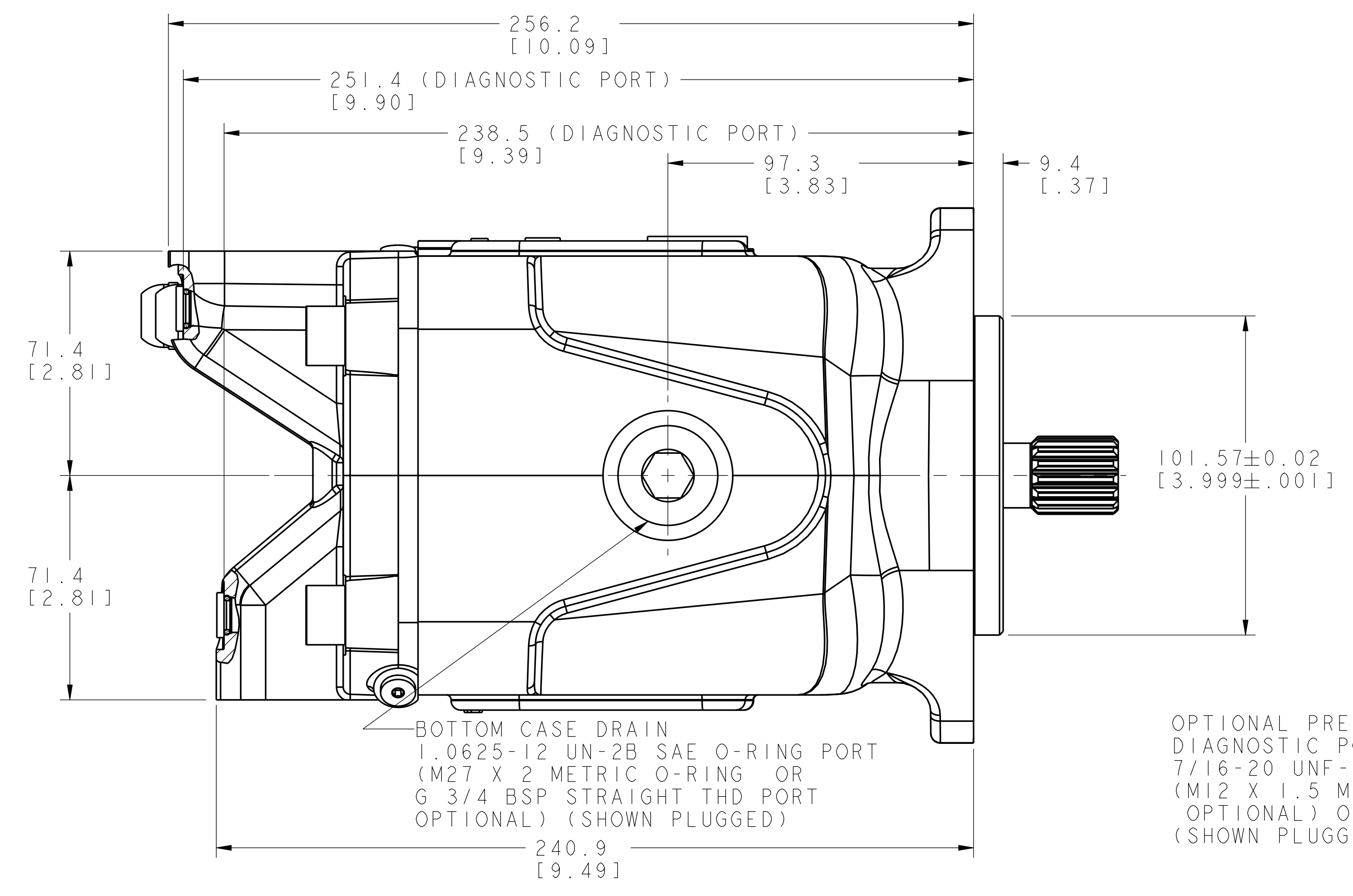
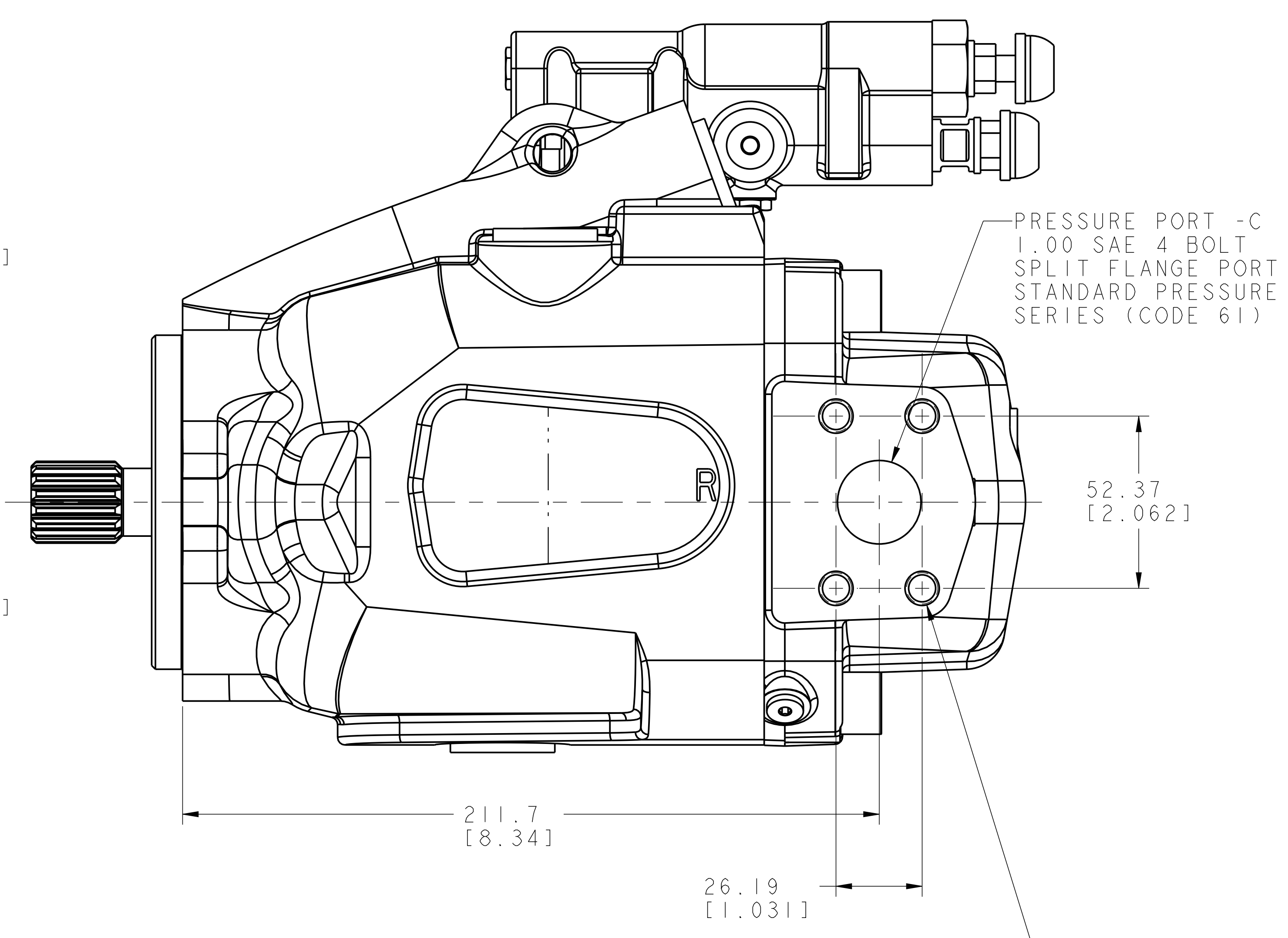
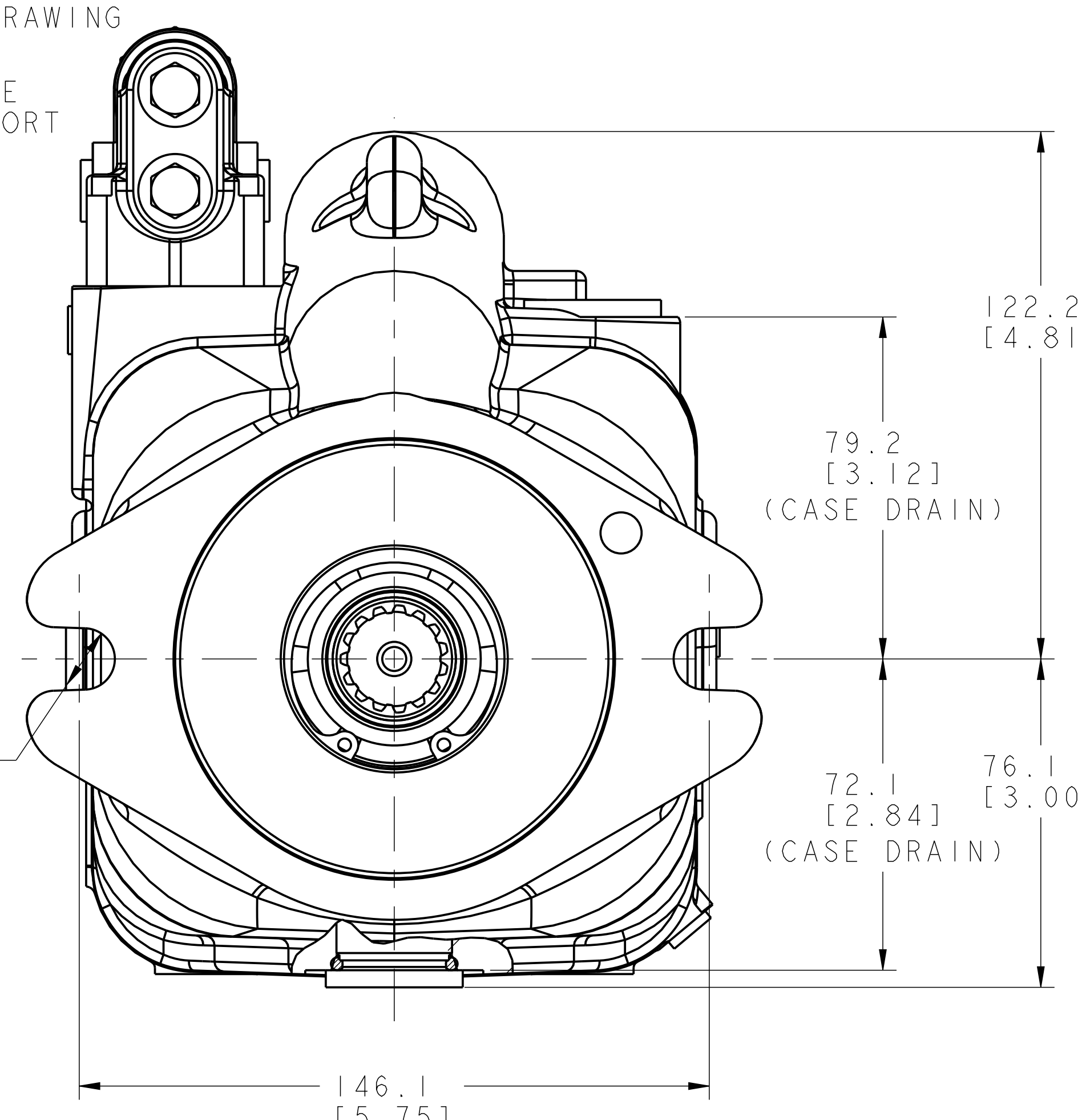
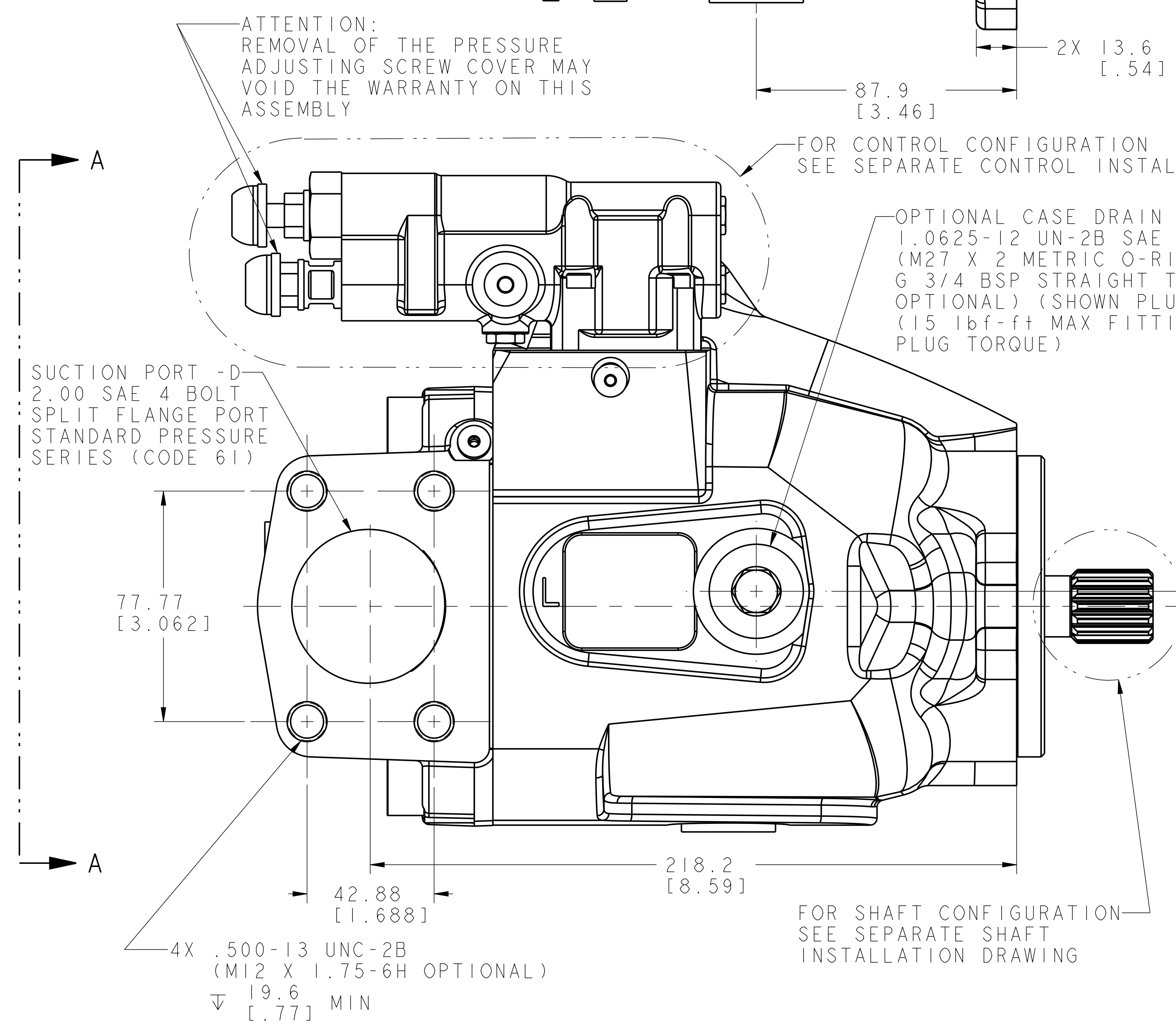
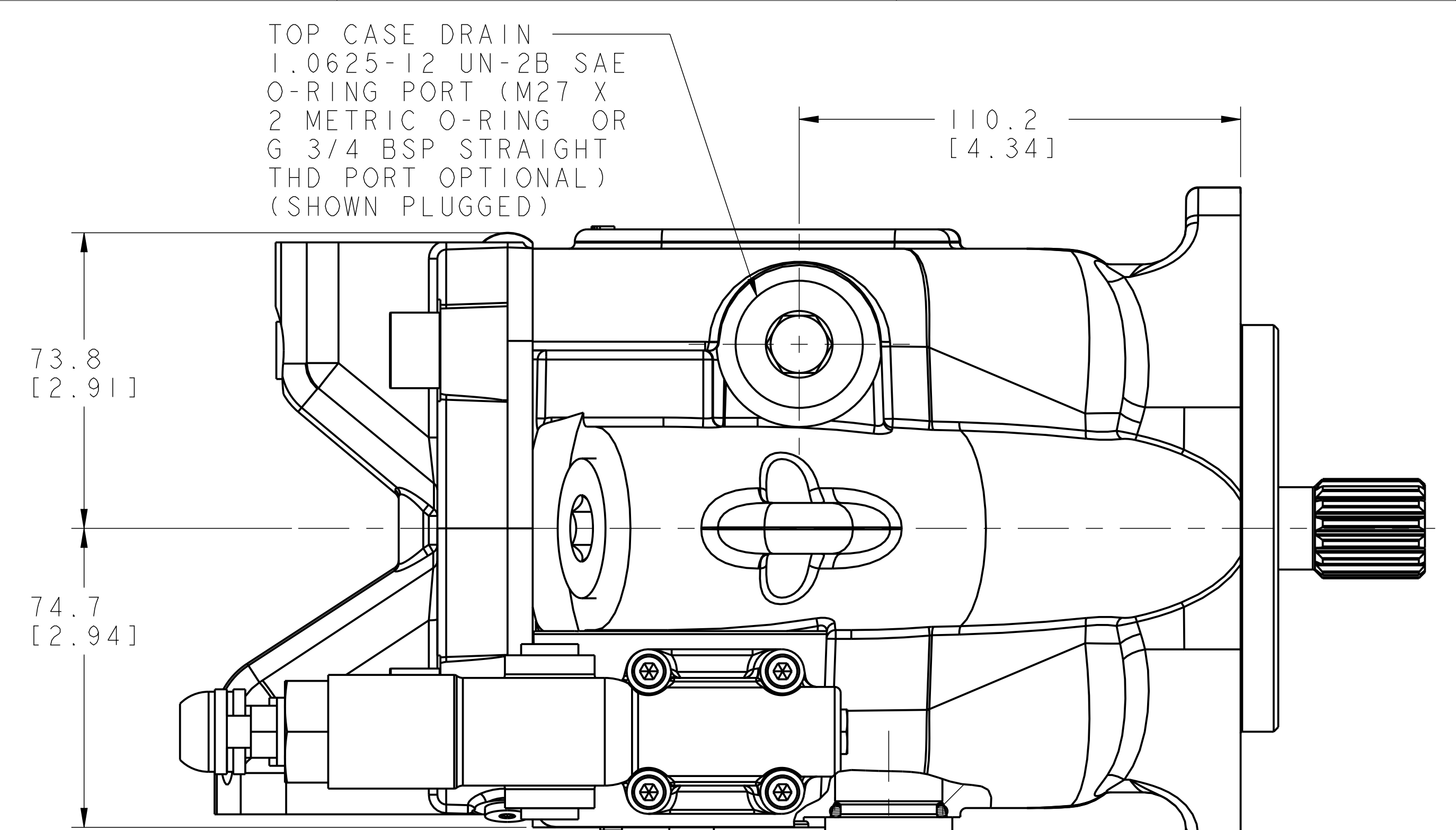


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	NWS	BMS	05-28-08	0018094
B	(7C) WAS M12 X 2.5-H	MKS	MKS	4/10/09	0016471
C	(6F) 'FOR CONTROL CONF... INSTALLATION DRAWING' WAS 'FOR COMPENSATOR CONF... INSTALLATION DRAWING'.	ADP	SPV	11/25/13	M83382A



NOTE
 1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES [MILLIMETERS (INCHES)]

TOLERANCES
 .x ± .005
 .xx ± REF
 .xxx ± ONLY
 < ± .001

UNSPECIFIED RADII ARE: .010
 UNSPECIFIED DRAFT ANGLES ARE: 1:50

E SIZE

THIRD ANGLE PROJECTION
 DO NOT SCALE

ARITHMETICAL AVERAGE

DRAWING BASED ON ASME Y14.5-2009

THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)

DANFOSS

DRAWN NWS BY/DATE 12-26-07
 CHECKED BMS BY/DATE 12-26-07
 ENGRG DJZ BY/DATE 12-26-07
 METALLURGY BY/DATE

MATERIAL/HEAT TREAT

TITLE
 SERIES 420 PUMP INSTALLATION

NUMBER
 A-3215-003

SCALE 1/1 SHEET 1 OF 1