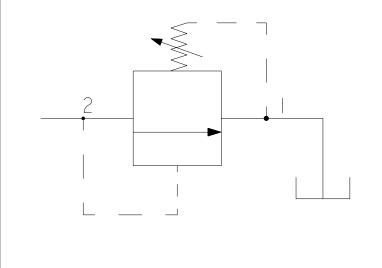
53.0	25.4 HEX.
31.8	7/8-14 UNF-2A THD. "2" Ø 15.80±0.03

 $[.622 \pm .001]$



NOTE:

UNLESS OTHERWISE

REV

- I.USE VALVE CAVITY C-10-2.
- 2.NET WEIGHT OF CARTRIDGE: 0.22 kg [.48 lb]
- 3. TORQUE INTO CAVITY:

DESCRIPTION

ENGINEERING RELEASE

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft]

STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]



|CHK|DATE|ECN / MPS

JGS 2/12/05 M63978

RSI

DRAWING BASED ON ANSI YI4.5M-1982 SPECIFIED ALL DIMENSIONS ARE IN THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL INCHES AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT MILLIMETERS X AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, TOLERANCES UTILITY MODEL, OR DESIGN. (PER ISO 16016) . X ± --DRAWN SKS . X X ± --MATERIAL/HEAT TREAT BY/DATE 05/13/05 . X X X ± --CHECKED RSI BY/DATE 05/16/05 ∠ ± --UNSPECIFIED ENGRG --TITLE RADII ARE: BY/DATE --RV3-10-1/RV3-10-1 METALLURGY --BY/DATE --MICROINCHES X UNSPECIFIED \oplus NUMBER MICROMETERS (MICROINCHES) DRAFT ANGLES ARE: - -THIRD ANGLE PROJECTION SHEET I OF I SCALE 1/1 B SIZE DO NOT SCALE ARITHMETICAL AVERAGE