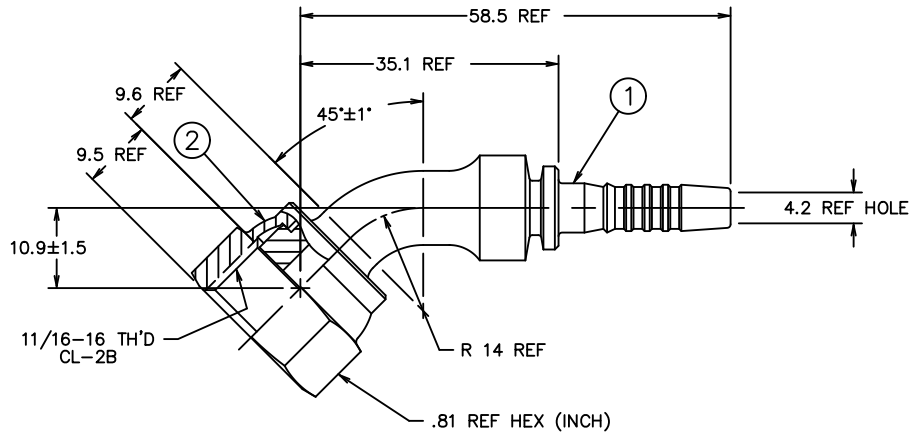


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN -- SUPERSEDES 1SA_FRA_SHEET 3 REV."D" FOR 1SA6FRA4	10-31-95	EN-F16050 DP-24900
F	1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-06-26 ASB	CO-0205335



58.5	2.30
35.1	1.38
14	.55
10.9±1.5	.43±.06
9.6	.38
9.5	.37
4.2	.17
MM	INCH

CONVERSION

METRIC

1SA6FRA4	1F40022-0604AB	FC1473-06S		
AEROQUIP PART NUMBER	① NIPPLE	② NUT		
LIST OF MATERIALS				
ITEM NO.	MATERIAL	DRAWN R.D. GARRETT CHECKED M. MOLINA	FLUID CONVEYANCE DIVISION DRAWING TITLE <b>NIPPLE ASSEMBLY</b> 45° ORS FEMALE SWIVEL, 2781 HOSE	
1	STEEL	APPROVED R.D. GARRETT		
2	STEEL	RELEASE DATE 1995-11-01	SIZE A3	DRAWING NUMBER 1SA6FRA4
		EN-F16050 DP-24900	THIRD ANGLE PROJECTION	REV F
			SCALE 2/1	DIST U
			CAGE CODE 01276	SHEET
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1. PROCESS AS FOLLOWS:  
 (a) BEND NIPPLE TO DIMENSIONS SHOWN.  
 (b) ZINC PLATE PER ES 2751DB.  
 (c) CRIMP NUT PER ACES 2409P1. F1