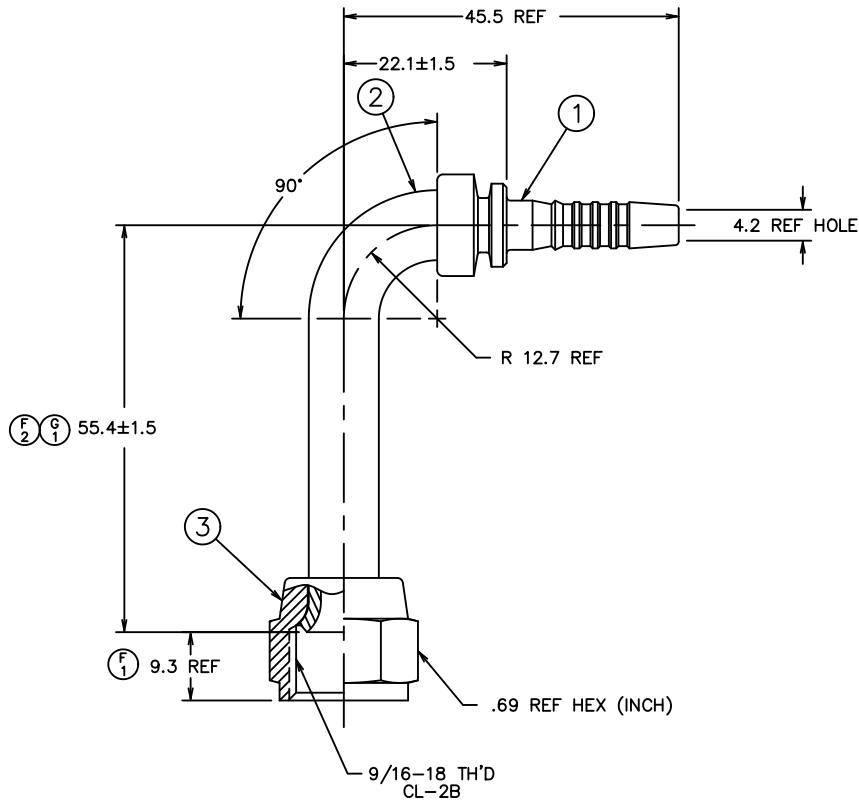


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1SA_FJC_ REV. "E" FOR 1SA6FJC4 (1) WAS 10.2 REF (2) WAS 55.4+1.4-1.5	11-14-95	EN-F16026 DP-24900
G	(1) DIMENSION WAS 55.3+1.6/-1.4 [2.18±.06]	07-09-22 PSW/ADN	0006852 -ECO
H	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-06-24 DMK	CO-0205046



55.4±1.5	2.18±.06	G1
45.5	1.79	
22.1±1.5	.87±.06	
12.7	.50	
9.3	.37	
4.2	.17	
MM	INCH	

CONVERSION

METRIC

1SA6FJC4	1F40014-0604AB	409008-6S	210201-6S		
PART NUMBER	① NIPPLE	② ELBOW	③ NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN R.D. GARRETT CHECKED M. MOLINA APPROVED R.D. GARRETT RELEASE DATE 11-15-95 EN-F16026 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE NIPPLE ASSEMBLY 90°, SAE 37° SWIVEL, 2781 HOSE SIZE A2 DRAWING NUMBER 1SA6FJC4 REV H SCALE 2/1 DIST U CAGE CODE 01276 SHEET			
2	STEEL				
3	STEEL				
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△ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
 (a) BRAZE PER ACES 2814.
 (b) ZINC PLATE PER ES 2751DB. H1
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.