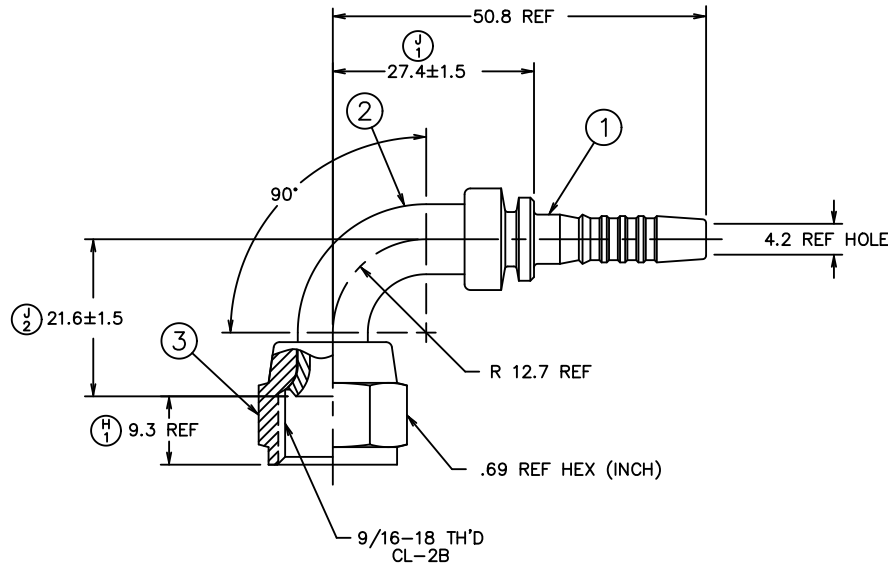


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
H	REDRAWN - SUPERSEDES 1SA_FJB_SHEET 1/2 REV."G" FOR 1SA6FJB4 (1) WAS 10.2 REF	11-9-95	EN-F16025 DP-24900
J	(1) TOLERANCE WAS $\pm 0.8$ [ $\pm 0.31$ ] (2) DIMENSION WAS 21.4+1.7/-1.3 [.84+.07/-0.05]	07-09-22 PSW/ADN	0006852 -ECO
K	(1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-06-01 DMK	CO-0203715



50.8	2.00	①
27.4±1.5	1.079±.06	②
21.6±1.5	.84±.06	③
12.7	.50	
9.3	.37	
4.2	.17	
MM	INCH	

CONVERSION

METRIC

1SA6FJB4	1F40014-0604AB	1F40016-06-01AB	210201-6S		
PART NUMBER	① NIPPLE	② ELBOW $\triangle$	③ NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN R.D. GARRETT CHECKED M. MOLINA APPROVED R.D. GARRETT RELEASE DATE 11-10-95 EN-F16025 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE NIPPLE ASSEMBLY 90°, SAE 37° SWIVEL, 2781 HOSE SIZE A2 DRAWING NUMBER 1SA6FJB4 REV K SCALE 2/1 DIST U CAGE CODE 01276 SHEET			
2	STEEL				
3	STEEL				
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$\triangle$  CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:  
 (a) BRAZE PER ACES 2814.  
 (b) ZINC PLATE PER ES 2751DB.  $\text{\textcircled{K}}$   
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.