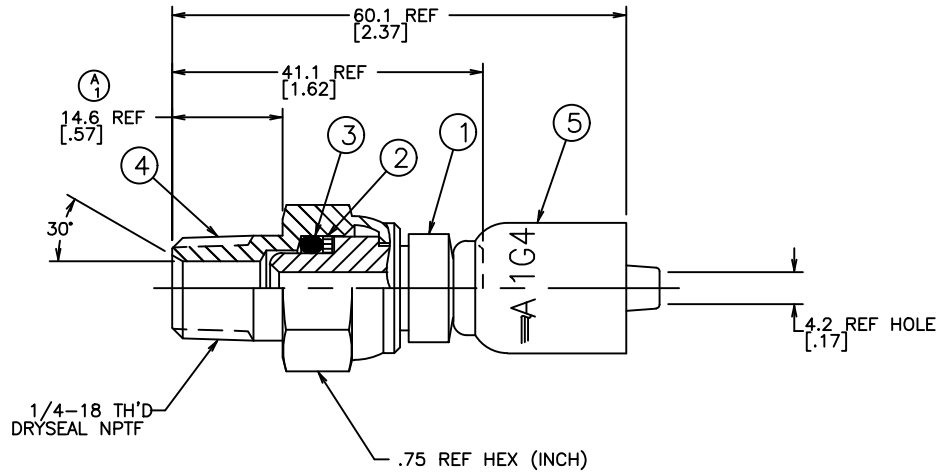


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| REVISIONS | | | |
|-----------|---|-----------|-----------------------------|
| REV | DESCRIPTION | DATE | APPROVED |
| A | REDRAWN - SUPERSEDES 1GA_PS_ REV. NONE FOR 1GA4PS4 (1) WAS 14.3 REF | 12-19-95 | EN-F16133 DP-24900 |
| B | (1) NOTE #1(a) WAS "ASSEMBLE NUT PER ACES 1831 AND 100% INSPECT TO INSURE NUT SWIVELS." (2) ADDED NOTE #3. | 2000-03-2 | EN-F19797 DP-1299 R.D.G. |



METRIC

3. DIMENSIONS ARE IN MILLIMETERS [INCHES]. (B/2)

2. 1SA4PS4 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3 AND #4.

1. PROCESS AS FOLLOWS:
 (a) ASSEMBLE NUT PER ACES 2409P5 AND 100% INSPECT TO INSURE NUT SWIVELS. (B/1)
 (b) ASSEMBLE SOCKET PER ACES 2813.

| | | | | | |
|----------------------|------------------|--|------------|-------------|------------|
| 1GA4PS4 | 1F40005-0404-S | FF9686-04 | 22550-110 | 221033-4-4S | 1G4 |
| AEROQUIP PART NUMBER | (1) NIPPLE | (2) BACK-UP RING | (3) O'RING | (4) NUT | (5) SOCKET |
| LIST OF MATERIALS | | | | | |
| ITEM NO. | MATERIAL | DRAWN R.D.GARRETT CHECKED M.MOLINA APPROVED R.D.GARRETT RELEASE DATE 12-21-95 EN-F16133 DP-24900 THIRD ANGLE PROJECTION | | | |
| 1 | STEEL | FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY MALE PIPE SWIVEL, OTC SIZE C DRAWING NUMBER 1GA4PS4 REV B SCALE 2/1 DIST U CAGE CODE 01276 SHEET NO | | | |
| 2 | TEFLON | | | | |
| 3 | NITRILE (BUNA-N) | | | | |
| 4 | STEEL | | | | |
| 5 | STEEL | | | | |
| ITEM TYPE | EBZA | SCALE | 2/1 | DIST | U |

REV. B
SH.
1GA4PS4
DWG. NO.