


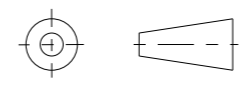
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN, UPDATED TO LATEST LATEST FORMAT & DIMENSION STYLE 1) UPDATED NIPPLE PROFILE 2) SUBTITLE WAS "SAE 37° SWIVEL"	2019-09-09 SSW/PSW	CO-0192790

METRIC

IGA32FJ32	IF40000-3232-S	210204-32S	IG32		
PART NUMBER	① NIPPLE	② NUT	③ SOCKET		

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL

FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.		DRAWN	S. WAGHMARE
		CHECKED	P. WARUDKAR
		APPROVED	J. HINTON
CO-0192790		RELEASE DATE	2019-09-09
CAGE CODE 01276		DRAWING INTERPRETATION PER ES 10	
THIRD ANGLE PROJECTION		DRAWING TITLE	
		FITTING ASSEMBLY ②	
SIZE A3		HIGH PRESSURE SAE 37° FEMALE FLARE OTC TYPE	
SCALE 1/1		DRAWING NUMBER	
SHEET 1		IGA32FJ32	
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3. ISA32FJ32 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.
2. PROCESS AS FOLLOWS:
 - (a) CRIMP NUT PER ACES 2813.
 - (b) ASSEMBLE SOCKET PER ACES 2813.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].