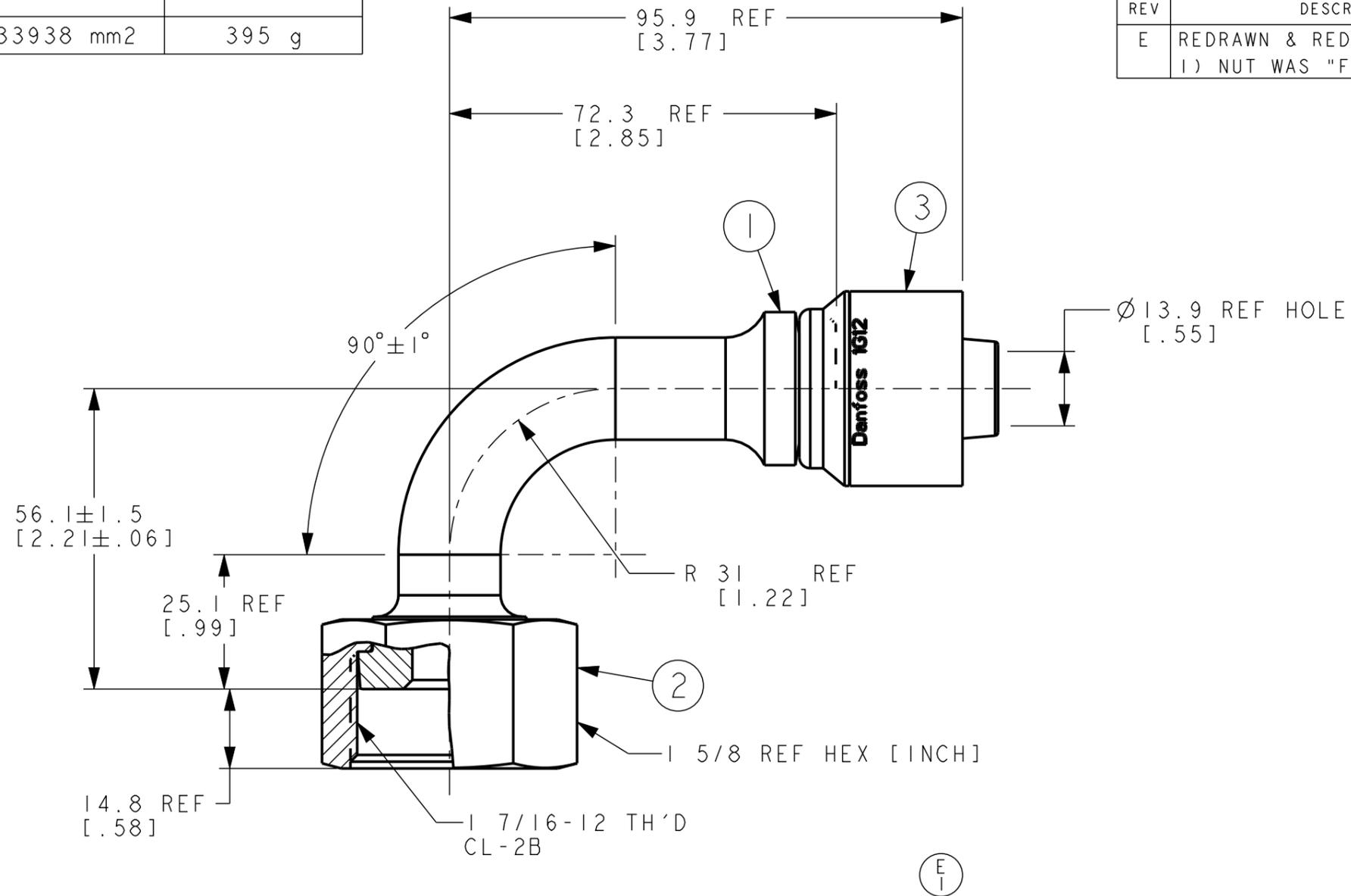


PART NUMBER	SURFACE AREA	MASS
IGA16FRB12	33938 mm ²	395 g

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN & REDESIGNED. 1) NUT WAS "FC1473-16S".	2022-11-30 VSP	CO-0226572



METRIC

IGA16FRB12	IF40023-1612AB	FC2326-16S	IG12		
PART NUMBER	① NIPPLE	② NUT	③ SOCKET		

LIST OF MATERIALS

ITEM NO.	MATERIAL	FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.		DRAWN V. PATIL	
1	STEEL			CHECKED V. PATIL	
2	STEEL			APPROVED N. BEINING	
3	STEEL			RELEASE DATE 2022-11-30	
				DRAWING INTERPRETATION PER ES 10	
				DRAWING TITLE	
				FITTING ASSEMBLY	
				90°, ORS FEMALE SWIVEL, OTC	
				DRAWING NUMBER	
				IGA16FRB12	
				REV	
				E	

3. ISAI6FRB12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.
2. PROCESS AS FOLLOWS:
 - a) BEND NIPPLE TO DIMENSIONS SHOWN.
 - b) ZINC PLATE PER ES 2751D8.
 - c) ASSEMBLE NUT.
 - d) CRIMP SOCKET PER ACES 2813.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

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