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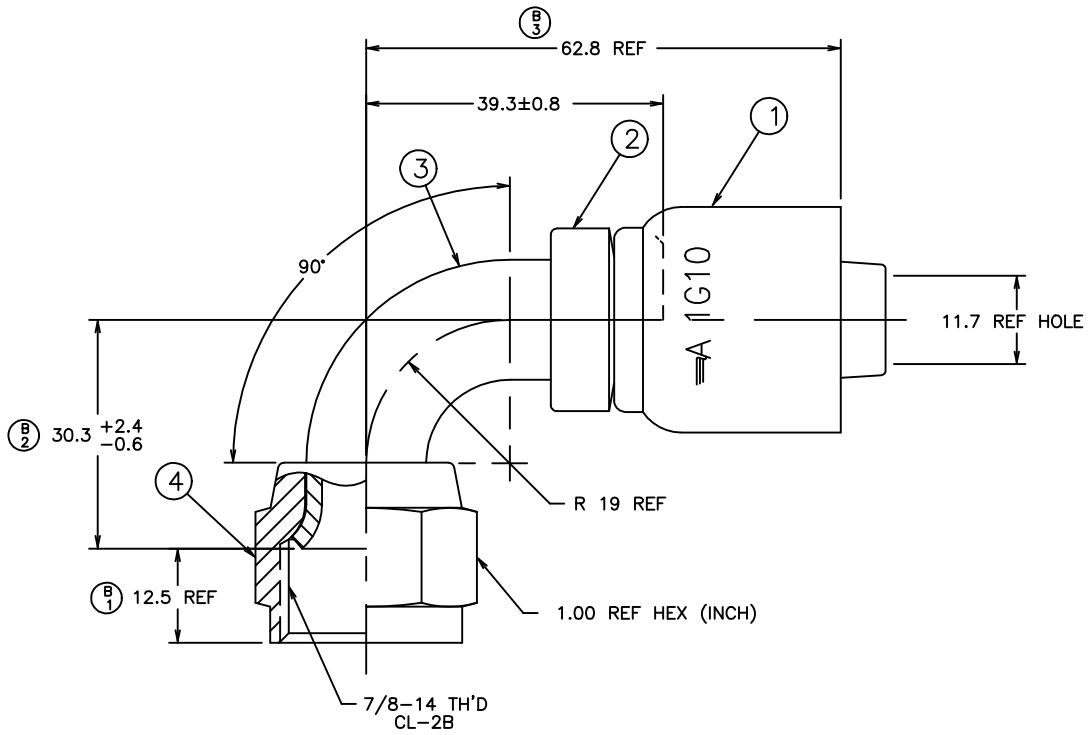
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN – SUPERSEDES 1GA_FJB_ REV. "A" FOR 1GA10FJB10 (1) WAS 13.7 REF (2) WAS 30.3+2.4–0.5 (3) WAS 63.3 REF	12-15-95	EN-F16131 DP-24900



MM	INCH
62.8	2.47
39.3±0.8	1.547±.031
30.3 +2.4 −0.6	1.19 +.10 −.02
19	.75
12.5	.49
11.7	.46

CONVERSION

METRIC

3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

2. 1SA10FJB10 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.

1. PROCESS AS FOLLOWS:
   (a) BRAZE PER ACES 2814.
   (b) ZINC PLATE PER ACES 2751.
   (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.
   (d) ASSEMBLE SOCKET PER ACES 2813.

1GA10FJB10	1G10	1F40014–1010AB	1F40016–10–01AB	210221–10S
AEROQUIP PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) ELBOW △3	(4) NUT

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL
4	STEEL

DRAWN: J.L. HUFFMAN
CHECKED: R.GARRETT
APPROVED: R.GARRETT
RELEASE DATE: 12-13-95
EN-F16131
DP-24900
THIRD ANGLE PROJECTION

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE: FITTING ASSEMBLY
90°, SAE 37° SWIVEL, OTC

SIZE: C | DRAWING NUMBER: 1GA10FJB10 | REV: B

SCALE 2/1 | DIST U | CAGE CODE 01276 | SHEET NO

DWG.NO. 1GA10FJB10 | SH. | REV. B

CONVERTED DRAWING | CADAM to AutoCAD | 8/98