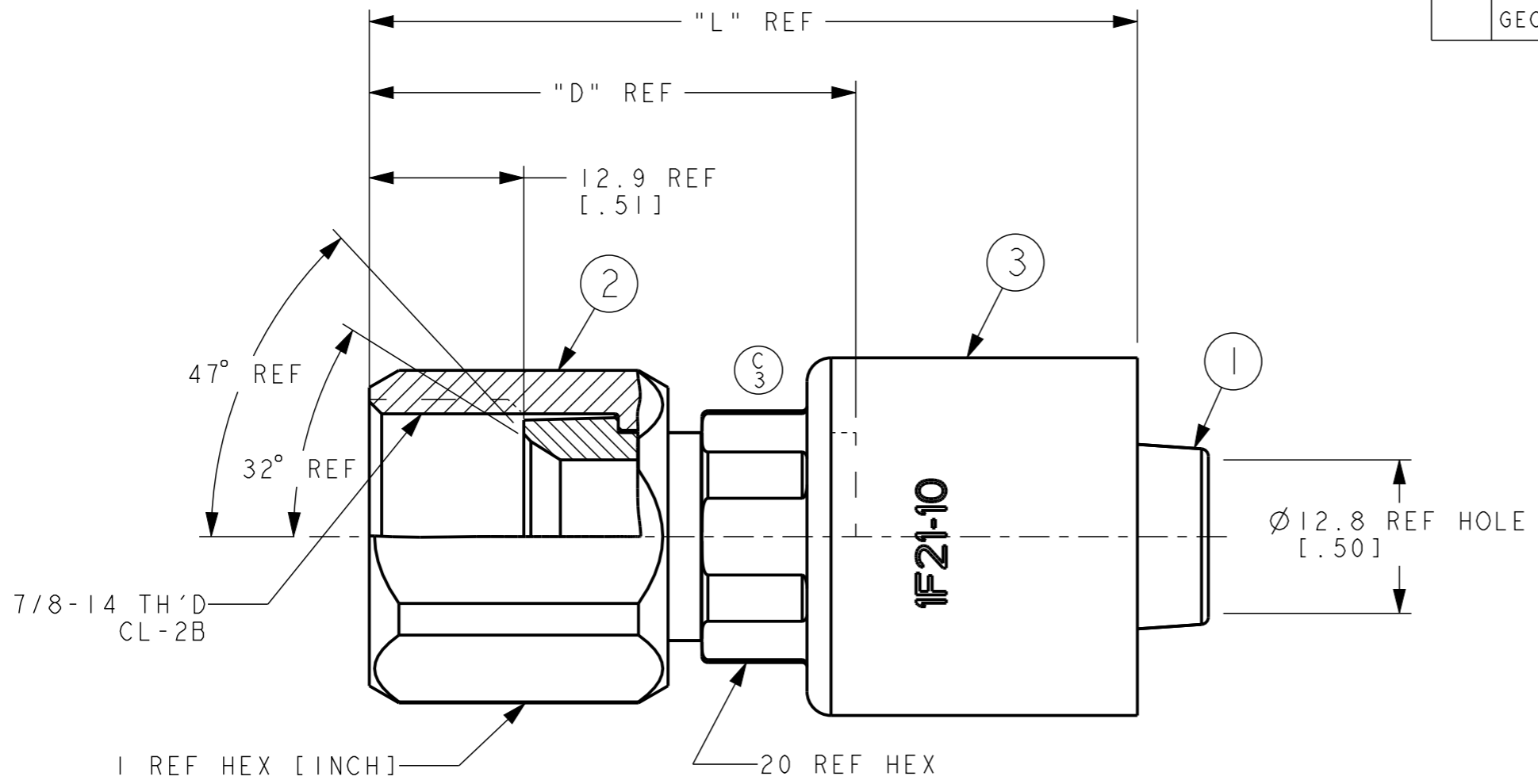


PART NUMBER	SOCKET	SURFACE AREA	MASS	"D" REF	"L" REF
IGA10FJ10	IF21-10-S	16519 mm ²	118 g	40.5 [1.60]	64 [2.52]
IGA10FJ10	IG10	16249 mm ²	122 g	40.9 [1.61]	64.9 [2.56]

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REDRAWN AND REDESIGNED. 1) ADDED HVF DESIGN 2) ADDED NOTE #2. 3) UPDATED DRAWING VIEW GEOMETRY TO SHOW HVF DESIGN.	2023-02-17 VSP	CO-0227977



METRIC

△4 △3	32710E-610	IGA10FJ10	IF40000A1010-S	210204-10S	IG10
Ⓢ1 △2	32710E-610	IGA10FJ10	IF40610-1010-S	1290-10S	IF21-10-S
	WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL

FLUID CONVEYANCE DIVISION
MAUMEE, OHIO U.S.A.

Danfoss

CO-0227977 CAGE CODE 01276

THIRD ANGLE PROJECTION

SIZE	A3
SCALE	2/1
SHEET	1

DRAWN V. PATIL
CHECKED V. PATIL
APPROVED N. BEINING
RELEASE DATE 2023-02-17
DRAWING INTERPRETATION PER ES 10
DRAWING TITLE
FITTING ASSEMBLY
HIGH PRESSURE SAE 37° FEMALE
SWIVEL, OTC

DRAWING NUMBER	IGA10FJ10	REV	C
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- △4. ISAI0FJ10 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.
- △3. PROCESS AS FOLLOWS:
a) CRIMP NUT PER ACES 2813.
b) ASSEMBLE SOCKET PER ACES 2813.
- △2. PROCESS AS FOLLOWS:
a) ASSEMBLE NUT.
b) CRIMP SOCKET PER ACES 2813. Ⓢ2
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].