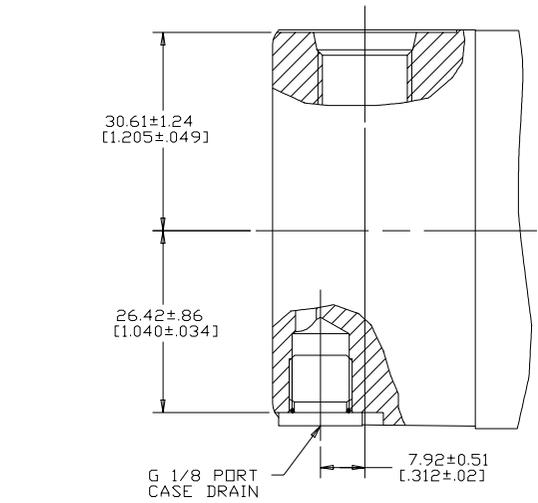
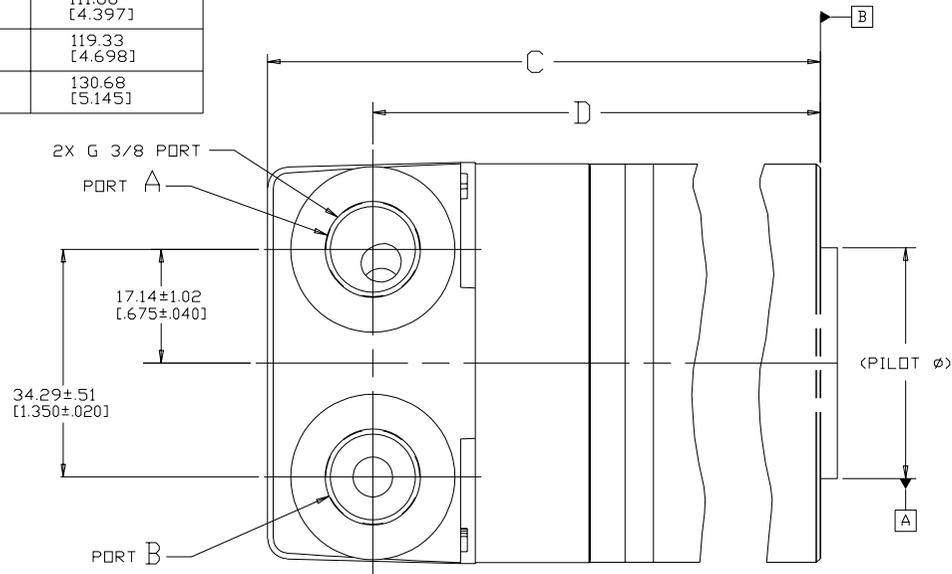


DISPL CODE	D	C MAX
05	87.10±0.81 [3.429±.032]	104.17 [4.101]
08	91.17±0.81 [3.550±.032]	107.24 [4.222]
10	92.41±0.81 [3.638±.032]	109.47 [4.310]
12	94.62±0.81 [3.725±.032]	111.68 [4.397]
19	102.26±0.81 [4.026±.032]	119.33 [4.698]
30	113.61±0.81 [4.473±.032]	130.68 [5.145]

REV	DESCRIPTION	BY	DATE	ECN
A	ENGINEERING RELEASE	RAF	1-25-94	24688
B	<3D> REVISED C MAX TAB	RAF	3-15-94	25312
C	<4D>ADDED DISPL CODE 30	GCB	5-6-96	M15295
D	REVISED FOR STACK-UP	YUP	03-27-15	M96200
E	-1><3C><3B><2C> REVISED PICTORIALY -2>DIMENSIONS REVISED FOR STACK-UP	YUP	03-27-15	0062470



NOTE
1 PORT TYPE E

REVIEWED FOR CLASSIFICATION PER ESP -042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN		DRAWING BASED ON ASME Y14.5-2009	
INCHES <input type="checkbox"/>	MILLIMETERS <input checked="" type="checkbox"/>	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN (PER ISO 16016)	
TOLERANCES			
x ± ----	xx ± REF		
xxx ± ONLY	✓ ± ----	DRAWN BY/DATE RAF 1/27/94	MATERIAL/HEAT TREAT
UNSPECIFIED RADII ARE	UNSPECIFIED DRAFT ANGLES ARE	CHECKED BY/DATE AGJ 2/9/94	ENGRG BY/DATE WBW 2/9/94
----	----	METALLURGY BY/DATE	TITLE
----	----	THIRD ANGLE PROJECTION	J2 MOTOR PORT INSTALLATION
D SIZE	DD NOT SCALE	MICROINCHES <input type="checkbox"/> MILLIMETERS <input checked="" type="checkbox"/>	NUMBER
		ARITHMETICAL AVERAGE	A-818-005
		SCALE 2/1	SHEET 1 OF 1